



Characteristics

| Article No. Ident No. Port | 637.85 101140 | 637.86 101141 G | 637.87 101142 2 | 637.88 101143 |
|------------------------------------|---|-----------------------|--------------------------|------------------|
| Article No. | 637.75 | 637.76 | 637.77 | 637.78 |
| Ident No. | 101136 | 101137 | 101138 | 101139 |
| Port | G 1 ¹ ⁄ ₂ (reduced) | | | |
| Pressure gauge port | G 1/4 | | | |
| Type of construction | Diaphragm pressure regulator with self-relieving design - Pilot-controlled | | | |
| | Special versions on request e.g Reverse flow port closed | | | |
| Max. input pressure p ₁ | | | bar | |
| Control range p ₂ | 0.5 to 6 b | |) bar / 0.5 to 25 bar | 16 bar / 0.5 |
| Mounting position | Any / note direction of arrow | | | |
| Mounting type | Mounting bracket on body (mounting bracket, four screws) | | | |
| Medium temperature | -10 to 60° | C | | |
| Ambient temperature | -10 to 90° | C | | |
| Weight [g] | 6480 / 66 | 50 with press | sure gauge | |

Important: Filter Art. No. «680.27» (Section 1) should be connected upstream!

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Materials

| Part | Material |
|-------------------------------|--------------------|
| Head piece (body) | AI |
| Spring bonnet/adjusting screw | Zinc - Z 410/brass |
| (pilot) | |
| Diaphragms | NBR-brass |
| Pressure spring | Galvanised steel |
| Valve cone | NBR-brass |
| Counter-pressure spring | Stainless steel |
| O-rings | NBR |
| - | |
| | |
| | |

Description

- Regulator in block design
- Double nipples (G 2) required for block mounting with other devices
- Pressure setting can be locked by pushing the knob down
- Flow direction indicated by arrows
- Entry in direction of arrow
- Working pressure remains virtually **constant**, **regardless** of system pressure fluctuations and air consumption
- Separate pressure gauges for input and output pressure included, can be mounted at both ends
- Wall mounting with mounting bracket and screws on body

Accessories

| Designation | Article No. | Ident No. | | |
|--|----------------------|------------------|--|--|
| Mounting bracket with 4 screws | H 805 | 101144 | | |
| Double nipple G 1 ¹ / ₂ Double nipple G 2 | 252.07/4 252.07/5 | 100920 101145 | | |

Main spare parts

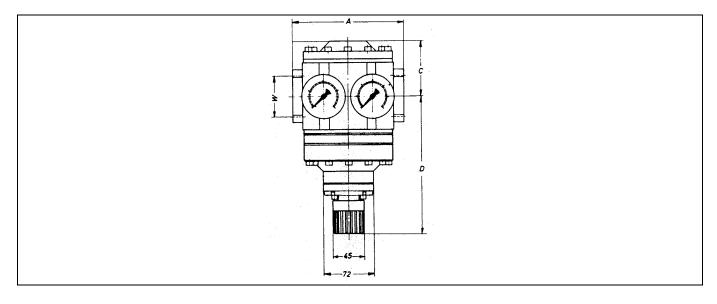
| Part | Article No. | Ident No. |
|------------------------|----------------|--------------|
| → Set of wearing parts | 22.686.4 | 101146 |
| Pr. gauge Ø63, G 1/4 | | |
| 0 to 6 bar | 216-KD | 101224 |
| 0 to 10 bar | 217-KD | 101244 |
| 0 to 16 bar | 218-KD | 101398 |
| 0 to 25 bar | 219-KD | 101462 |
| 0 to 40 bar | 220 | 101842 |

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Compressed air conditioning



Dimensions



Dimensions [mm]

| Port | Dimensions | | | | Pr. gauge | | | |
|-------------|------------|----|-----|-----------------------|-----------|-------|----|--|
| W | А | С | D | Adj. knob $arnothing$ | | Ø | | |
| G 2 | 160 | 78 | 168 | 45 | | G 1/4 | 63 | |
| G 1½ (red.) | 180 | 78 | 168 | 45 | | G 1/4 | 63 | |

Flow rates

Flow rates at p_1 = 10 bar, p_2 = 8 bar and pressure drop Δ_p = 1 bar

| Output pressure $p_2 = [bar]$ | | 8 |
|------------------------------------|----------|-------|
| Nominal flow ($\Delta_p = 1$ bar) | QN m³/h | 2880 |
| . тр <i>у</i> | QN I/min | 48000 |