



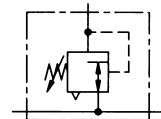
## Pressure regulating valve

Size 3

### RB 33

G 1/2

0.1 to 3 bar  
0.2 to 6 bar  
0.5 to 10 bar



### Characteristics

<b>Type</b>	<b>RB 33</b>
<b>Port</b>	<b>G 1/2</b>
Pressure gauge port	G 1/4
Type of construction	Diaphragm pressure regulator with self-relieving design <b>Lockable adjusting knob on request</b>
Max. input pressure $p_1$	16 bar
Control range $p_2$	<b>0.1 to 3 bar / 0.2 to 6 bar</b> 0.5 to 10 bar / 0.5 to 16 bar on request
Mounting position	Any
Mounting type	Panel mounting, hole $\varnothing 50.5$ Bracket or two through holes
Medium temperature	Max. 60°C
Ambient temperature	Max. 60°C
Weight [g]	850 / 935 with pressure gauge

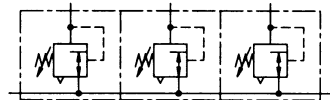
### Materials

Part	Material
Head piece (body)	Z 410
Spring bonnet	POM-brass
Diaphragm	→ NBR-brass
Pressure spring	Galvanised steel
Valve cone	→ NBR-brass
Counter-pressure spring	Stainless steel
O-ring 50 x 2	→ NBR
Bottom screw	PBT
Spring bonnet, lockable	POM-AI
Lock cylinder	Brass

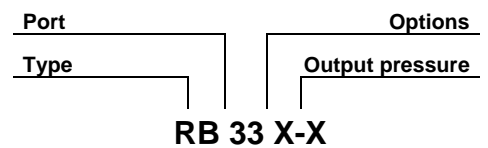
### Accessories

Designation	Order No.
Nut M 50 x 1.5	R 33-55
Mounting bracket with nut R 33-55	MV 50
Joiner set for block mounting with other devices	KP 33
Joiner set for narrow diverter block	KP 33 Z
Mounting bracket with 2 screws	ZW 33

### Typical application



### Ordering information



Port	
<b>33</b>	<b>G 1/2</b>
Options	
<b>K</b>	<b>Lockable adjusting knob</b>

Order example: RB 33 K-10

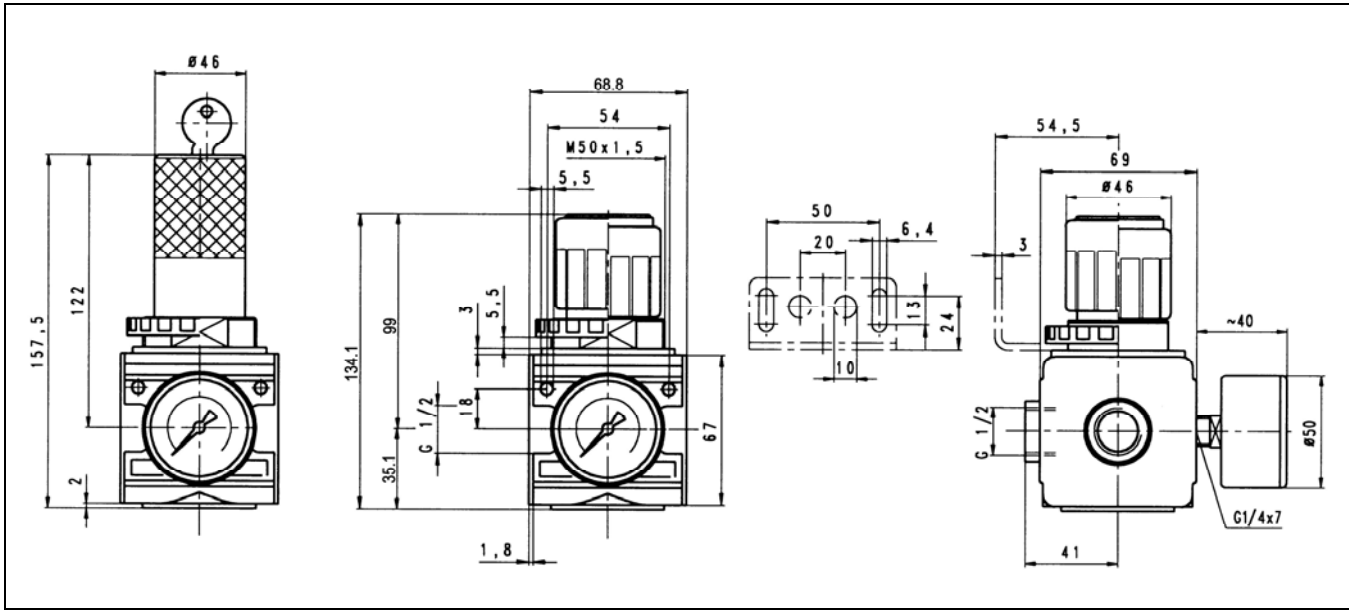
### Description

- Simple block mounting using conical clamps and half threads
- Joiner sets (**KP 33**) required for block mounting
- Pressure setting can be locked by pushing the knob down
- Flow direction indicated by arrows
- **Entry in direction of arrow**
- **Independent of inlet pressure**
- Pressure gauge  $\varnothing 50$  included
- Lockable adjusting knob (**on request**)

### Main spare parts

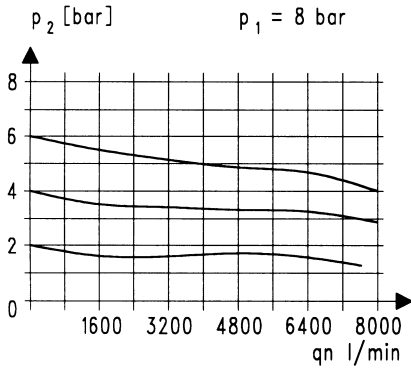
Part	Part No.
→ <b>Set of wearing parts</b>	<b>22.1833.4</b>
- Diaphragm, cmpl.	
- Valve cone, cmpl.	
- O-ring 50 x 2	

Dimensions [mm]



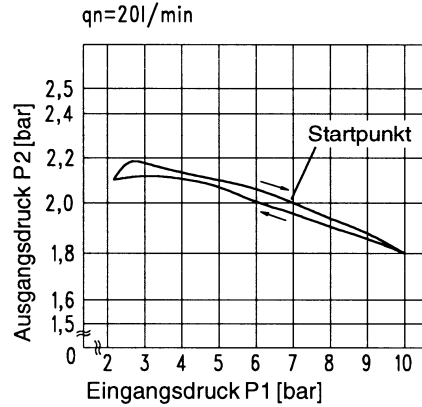
Flow characteristic

Control range 0.5 to 10 bar



Hysteresis

Hysteresis of  $p_2$  as a function of rising (falling)  $p_1$  at a constant draw-off rate  $Q_N$  20 l/min  
 Basic setting (starting point):  $p_1$ : 7.0 bar  
 $p_2$ : 2.0 bar

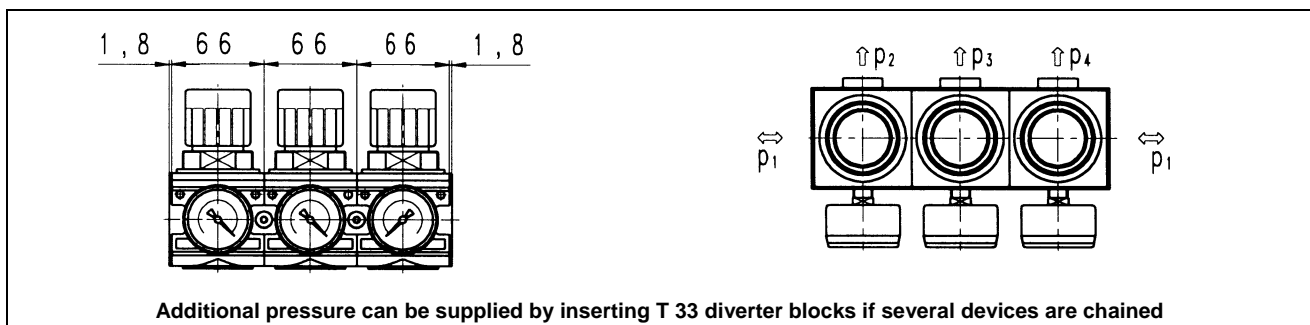


Flow rates

Flow rates at  $p_1 = 8$  bar

Art. No.		RB 33-3	RB 33-6	RB 33-10
Output pressure $p_2 = 6$ [bar]	$Q_N$ m <sup>3</sup> /h	330	330	330
Nominal flow ( $\Delta p = 1$ bar)	l/min	5500	5500	5500

Typical application



<b>Art. No.</b>	<b>Ident No.</b>
RB 33-3	100451
RB 33-6	100452
RB 33-10	100453
RB 33 K-3	124604
RB 33 K-6	124605
RB 33 K-10	124603
R 33-55	100440
MV 50	100439
KP 33	100442
KP 33 Z	100443
ZW 33	100441
22.1833.4	100444