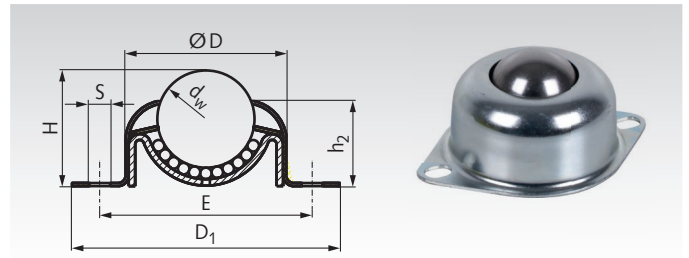


Ball Transfer Units 386 / 387, Bottom Flange mounted, Steel-Sheet Housing

Material Type 386: Housing: Steel, zinc-plated.
Ball cup: Steel.
Balls: Steel, hardened.

Material Type 387: Stainless steel.

Light duty ball transfer unit for low load.
Orientation: Ball up or horizontal.
With felt seal and drain hole.
Conveying speed max. 1m/sec.
Temperature range -20°C to +70°C.



Other sizes and versions on request.

Ordering Details: e.g.: Product No. 654 386 26, Ball Transfer Unit 386 Size 25.4

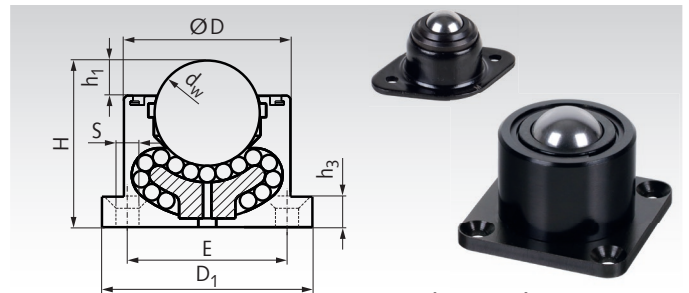
Product No. Type 386	Product No. Type 387	Size dw mm	Load Rating N	D mm	D ₁ mm	E mm	H mm	h ₂ mm	S ¹⁾ mm	Qty. S	Weight kg
654 386 26	654 387 26	25,4	550	45	69 x 51	55,9 - 60,3	30,4	24,1	5,5 x 7,7	2	0,155

¹⁾ Slot hole.

Ball Transfer Units 388 Bottom Flange mounted, Solid Steel Housing

Material: Housing: Steel, with KTL "Anti-Oxide" electrophoretic coating.
Ball cup: Steel, case hardened.
Balls: Steel 100Cr6, hardened.

Heavy duty ball transfer unit for high load.
High shock resistance. Very low friction.
Orientation: Anyway.
From size 25.4 with felt seal. With drain hole.
Conveying speed max. 2m/sec.
Temperature range -30°C to +160°C.



Other sizes and versions on request.

Ordering Details: e.g.: Product No. 654 388 12, Ball Transfer Unit 388 Size 12.7

Product No. Type 388	Size dw mm	Load Rating N	D mm	D ₁ mm	E mm	H mm	h ₁ mm	h ₃ mm	S mm	Qty. S	Weight kg
654 388 12	12,7	500	23,8	47,7 x 32 ¹⁾	34,9	22,2	3,8	2,0	4,0 ²⁾	2	0,08
654 388 25	25,4	2250	44,5	57,2	44,5	41,3	7,1	4,8	6,1	4	0,44
654 388 26	25,4	3850	50	76,2	57,9	44,5	6,4	6,4	8,1	4	0,68
654 388 38	38,1	11000	60,3	76,2	57,9	60,3	12,7	12,7	8,1	4	1,23

¹⁾ Elliptical flange with 2 bores. ²⁾ Not countersunk.

Note: Due to unevenness of the running surface, there are often only three rollers carrying the weight. Therefore the chosen load rating should equal at least one third of the load. Max. distance of ball transfer units = edge length of the object divided by 2.5.